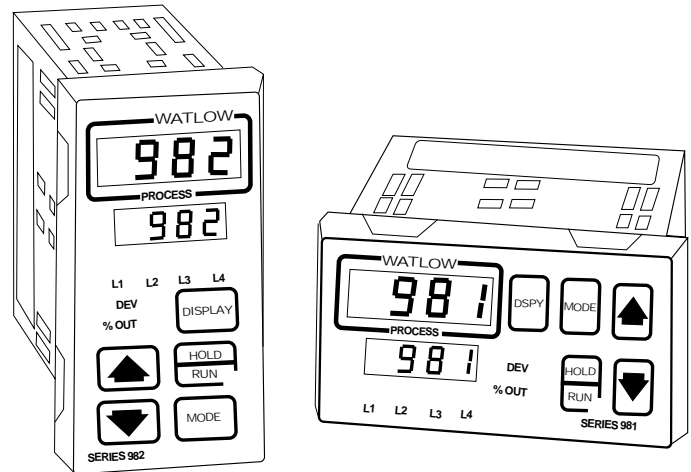


# Easy Operation and Numerous Uses Are Constants For This 1/8 DIN Ramping Controller



The Watlow Series 982 vertical 1/8 DIN ramping control and its companion, the horizontal Series 981, offer four-file / 24-step program capability, or easy-to-use non-ramping set point operation. The control is designed with most typical programming needs in mind. The Series 981/982 is among the most easy-to-use ramping controls.

Ramping operations include four files with six steps in each file. Programming options include ramp-rate or time-based profiles, guaranteed soak deviation, program looping and program status selection after power outage. The files may be linked to create a single 24-step program.

The primary analog input accepts 11 different thermocouple types, RTD or scalable process inputs. A second analog input can be factory configured for a slidewire feedback input common in gas valve control. With up to two event inputs, the Series 981/982 offers remote program start or hold capability and allows the operator to program a wait-for event.

The Series 981/982 is packaged with a NEMA 4X front panel to withstand harsh environments, four inch case depth and touch-safe wiring terminal.

The Series 981/982 features a three-year warranty and four day shipment, on all model, in limited quantities.

## Features:

- Four files / 24 steps
- Auto-tuning
- Optional dual auxiliary outputs
- Optional retransmit of set point or process variable
- Hardware and software parameter lockout options
- NEMA 4X front panel
- 10Hz sampling rate and burst-fire control
- Slidewire feedback

## Benefits:

- Designed to meet the needs of most ramping applications
- One-step tuning of system parameters for easy operation
- Flexible time-based events or alarm outputs
- For master programmer or chart recorder connection
- Provides several levels of operator security
- Provides watertight corrosion resistance
- Smooth, accurate control of the process
- Interfaces with most slidewire input positioning devices



# WATLOW

Watlow Controls

A subsidiary of Watlow, Designer and Manufacturer of Industrial Heaters, Sensors and Controls

1241 Bundy Boulevard  
Winona, MN 55987-5580  
Phone: 507-454-5300  
Fax: 507-452-4507

Internet: <http://www.watlow.com>

ISO 9001



Registered Company  
Winona, Minnesota USA

## Specifications—W982-XSPN Rev (1079)

### Control Mode

- Single input, quad output, optional retransmit of set point or process variable.
- Programmable direct- and reverse-acting control outputs.
- 4-file, 6 steps per file, time/temperature profile or fixed-set-point control.
- Ramp-rate or time-based programming.
- Selectable control status following power loss.

### Operator Interface

- Dual, four digit LED displays. Upper: 0.4 inch (10 mm). Lower: 0.3 inch (8 mm).
- MODE, HOLD/RUN, DISPLAY, UP and DOWN keys.

### Sensors/Inputs

- Contact input for software function select (event input).
- Thermocouple Types B, C<sup>®</sup>, D<sup>®</sup>, E, J, K, N, R, S, T and Pt 2<sup>®</sup>.
- RTD resolution in 1° or 0.1° RTD scales.
- Process variables: 0-20mA, 4-20mA, 0-5V=(dc), 1-5V=(dc), and 0-10V=(dc).
- Slidewire or digital event input options.
- Sensor break protection de-energizes system for safety. Latching or non-latching.

### Line Voltage/Power

- 100-240V=(ac/dc) +10%, -15%; 50/60Hz, ±5%.
- 24 to 28V=(ac/dc) +10%, -15%; 50/60Hz, ±5%.
- Fused internally (factory replaceable only) Slo-Blo<sup>®</sup> type (time-lag): 2A, 250V for high voltage versions; 5A, 250V for low voltage versions.
- Power consumption 16VA maximum.
- Non-volatile memory retains data if power fails.

### Operating Environment

- 32 to 130°F (0 to 55°C); 0 to 90% RH, non-condensing.

### Agency Approvals

- CE approved  
89/336/EEC Electromagnetic Compatibility Directive.  
EN 50081-2: 1994 Emissions.  
EN 50082-2: 1994 Immunity.  
73/23/EEC Low Voltage Directive.  
EN 61010-1: 1993 Safety.
- NEMA 4X
- UL<sup>®</sup> 873 and C-UL File #E43684

### Mechanical

- 1/8" DIN panel mount, NEMA 4X (IP65 equivalent) front panel.
- Overall width x height x depth  
Horizontal; 4.03" x 2.18" x 4.74", (55 mm x 102 mm x 120 mm).  
Vertical; 2.18" x 4.03" x 4.74", (55 mm x 102 mm x 120 mm).
- Depth behind panel; 4.06" (103 mm).
- Weight less than or equal to 14.0 oz. (0.40kg).

## Range Information

### Thermocouple

(Available with basic or universal signal conditioner)

Type C <sup>®</sup>	32 to 4200°F	(0 to 2316°C)
Type D <sup>®</sup>	32 to 4200°F	(0 to 2316°C)
Type E	-328 to 1470°F	(-200 to 799°C)
Type J	32 to 1500°F	(0 to 816°C)
Type K	-328 to 2500°F	(-200 to 1371°C)
Type N	32 to 2372°F	(0 to 1300°C)
Type T	-328 to 750°F	(-200 to 399°C)
Pt 2 <sup>®</sup>	32 to 2543°F	(0 to 1395°C)

(Available with universal signal conditioner)

Type B	1598 to 3300°F	(870 to 1816°C)
Type R	32 to 3200°F	(0 to 1760°C)
Type S	32 to 3200°F	(0 to 1760°C)

### RTD Resolution (DIN or JIS)

1° (DIN)	-328 to 1472°F	(-200 to 800°C)
1° (JIS)	-328 to 1166°F	(-200 to 630°C)
0.1° (DIN and JIS)	-99.9 to 999.9°F	(-73.3 to 537.7°C)

### Process

0-5V=(dc); 1-5V=(dc); 0-10V=(dc); 0-20mA; and 4-20mA.  
-999 to 9999 units.

Input 2 slidewire feedback  
100 to 1200Ω.

<sup>①</sup> Electromechanical relays warranted for 100,000 closures only. Solid-state switching devices recommended for applications requiring fast cycle times or extended service life.

<sup>②</sup> Not an ANSI symbol.

UL<sup>®</sup> is a registered trademark of the Underwriter's Laboratories, Inc.

Slo-Blo<sup>®</sup> is a registered trademark of Littelfuse, Inc.

## Ordering Information—W982-XMNN Rev (1080)

To order, complete the code number with the information below:

### Series 981/982

Single channel 1/8" DIN ramping control, vertical or horizontal mount

### Power Supply & Mounting

- 1 = 100 to 240V=(ac/dc) nominal, horizontal mounting
- 2 = 100 to 240V=(ac/dc) nominal, vertical mounting
- 3 = 24 to 28V=(ac/dc) nominal, horizontal mounting
- 4 = 24 to 28V=(ac/dc) nominal, vertical mounting

### Software

C = Standard (4-file, 6 step per file, program capability)

### Input 1

- 1 = Basic thermocouple signal conditioner (excluding Type B, R, and S)
- 2 = Universal signal conditioner (see range information)

### Input 2

- 0 = None
- 3 = Slidewire feedback (see range information)
- 5 = Second digital event (one digital event is standard on all units)

### Output 1

- B = Solid-state relay, Form A, 0.5A, with RC suppression
- C = Switched =(dc) or open collector, isolated
- D = Electromechanical relay<sup>®</sup>, Form C, 5A with RC suppression
- E = Electromechanical relay<sup>®</sup>, Form C, 5A without RC suppression
- F = Universal process, 0-5V=(dc), 1-5V=(dc), 0-10V=(dc), 0-20mA, 4-20mA, isolated
- K = Solid-state relay, Form A, 0.5A, without RC suppression

### Output 2

- A = None
- B = Solid-state relay, Form A, 0.5A, with RC suppression
- C = Switched =dc or open collector, isolated
- D = Electromechanical relay<sup>®</sup>, Form C, 5A with RC suppression
- E = Electromechanical relay<sup>®</sup>, Form C, 5A without RC suppression
- F = Universal process 0-5V=(dc), 1-5V=(dc), 0-10V=(dc), 0-20mA, 4-20mA, isolated
- K = Solid-state relay, Form A, 0.5A, without RC suppression
- T = External signal conditioner power supply, 5, 12 or 20V=(dc) @ 30mA

### Output 3

- A = None
- B = Solid-state relay, Form A, 0.5A, with RC suppression
- C = Switched =dc, isolated
- J = Electromechanical relay<sup>®</sup>, Form A or B, 5A without RC suppression
- K = Solid-state relay, Form A, 0.5A, without RC suppression
- M = Retransmit, 0-20mA=(dc), 4-20mA=(dc)
- N = Retransmit, 0-5V=(dc), 1-5V=(dc), 0-10V=(dc)
- T = External signal conditioner power supply, 5, 12 or 20V=(dc) @ 30mA

### Output 4

- A = None
- B = Solid-state relay, Form A, 0.5A, with RC suppression
- C = Switched =dc or open collector, isolated
- D = Electromechanical relay<sup>®</sup>, Form C, 5A with RC suppression
- E = Electromechanical relay<sup>®</sup>, Form C, 5A without RC suppression
- K = Solid-state relay, Form A, 0.5A, without RC suppression
- R = EIA/TIA-232 communications, opto-isolated
- U = EIA/TIA-232, EIA/TIA-485 communications, opto-isolated
- S = EIA/TIA-485, EIA/TIA-422 communications, opto-isolated
- T = External signal conditioner power supply, 5, 12 or 20V=(dc) @ 30mA

### Display Color (Upper/Lower)

- GG = Green/Green RG = Red/Green
- GR = Green/Red RR = Red/Red

